Vol 3 Issue 4 Jan 2014

ISSN No : 2249-894X

Monthly Multidisciplinary Research Journal

Review Of Research Journal

Chief Editors

Ashok Yakkaldevi A R Burla College, India Flávio de São Pedro Filho Federal University of Rondonia, Brazil

Ecaterina Patrascu Spiru Haret University, Bucharest Kamani Perera Regional Centre For Strategic Studies, Sri Lanka

Welcome to Review Of Research

ISSN No.2249-894X

Review Of Research Journal is a multidisciplinary research journal, published monthly in English, Hindi & Marathi Language. All research papers submitted to the journal will be double - blind peer reviewed referred by members of the editorial Board readers will include investigator in universities, research institutes government and industry with research interest in the general subjects.

Advisory Board

	5	
Flávio de São Pedro Filho Federal University of Rondonia, Brazil	Horia Patrascu Spiru Haret University, Bucharest, Romania	Mabel Miao Center for China and Globalization, China
Kamani Perera Regional Centre For Strategic Studies, Sri Lanka	Delia Serbescu Spiru Haret University, Bucharest, Romania	Ruth Wolf University Walla, Israel
Ecaterina Patrascu Spiru Haret University, Bucharest	Xiaohua Yang University of San Francisco, San Francisco	Jie Hao University of Sydney, Australia
Fabricio Moraes de AlmeidaFederal University of Rondonia, Brazil	Karina Xavier Massachusetts Institute of Technology (MIT), USA	Pei-Shan Kao Andrea University of Essex, United Kingdom
Anna Maria Constantinovici AL. I. Cuza University, Romania	May Hongmei Gao Kennesaw State University, USA	Loredana Bosca Spiru Haret University, Romania
Romona Mihaila Spiru Haret University, Romania	Marc Fetscherin Rollins College, USA Liu Chen	Ilie Pintea Spiru Haret University, Romania
	Beijing Foreign Studies University, China	
Mahdi Moharrampour Islamic Azad University buinzahra Branch, Qazvin, Iran	Nimita Khanna Director, Isara Institute of Management, New Delhi	Govind P. Shinde Bharati Vidyapeeth School of Distance Education Center, Navi Mumbai
Titus Pop PhD, Partium Christian University, Oradea,	Salve R. N. Department of Sociology, Shivaji University, Kolhapur	Sonal Singh Vikram University, Ujjain
Romania	P. Malyadri	Jayashree Patil-Dake MBA Department of Badruka College
J. K. VIJAYAKUMAR King Abdullah University of Science &	Government Degree College, Tandur, A.P.	Commerce and Arts Post Graduate Centre (BCCAPGC),Kachiguda, Hyderabad
Technology,Saudi Arabia.	S. D. Sindkhedkar PSGVP Mandal's Arts, Science and	Maj. Dr. S. Bakhtiar Choudhary
George - Calin SERITAN Postdoctoral Researcher	Commerce College, Shahada [M.S.]	Director,Hyderabad AP India.
Faculty of Philosophy and Socio-Political Sciences	Anurag Misra DBS College, Kanpur	AR. SARAVANAKUMARALAGAPPA UNIVERSITY, KARAIKUDI,TN

V.MAHALAKSHMI Panimalar Engineering College, Chennai Dean, Panimalar Engineering College

Bhavana vivek patole PhD, Elphinstone college mumbai-32

C. D. Balaji

S.KANNAN Ph.D, Annamalai University

Director, B.C.U.D. Solapur University, Solapur

Shiraz University of Medical Sciences

Al. I. Cuza University, Iasi

REZA KAFIPOUR

Rajendra Shendge

Shiraz, Iran

RNI MAHMUL/2011/38595

Awadhesh Kumar Shirotriya Secretary, Play India Play (Trust), Meerut (U.P.)

Kanwar Dinesh Singh Dept.English, Government Postgraduate College, solan

More.....

Address:-Ashok Yakkaldevi 258/34, Raviwar Peth, Solapur - 413 005 Maharashtra, India Cell : 9595 359 435, Ph No: 02172372010 Email: ayisrj@yahoo.in Website: www.ror.isrj.net

Review Of Research Vol. 3, Issue. 4, Jan. 2014 **ISSN:-2249-894X**

Available online at <u>www.ror.isrj.net</u>

ORIGINAL ARTICLE





NETWORK TECHNOLOGY COOPERATION OF ETHANOL IN BRAZIL: IN SEARCH OF A CLEAN FUEL

Ademir Antonio Ferreira, Paulo Fernando Minottiand Roberto Bazanini UniversidadePaulista

Abstract:

Theworldwide interest in development of biofuelshas increased, in the last decade, due to agreater concern with the cleaner and renewable energy sources, allowingprogress in overcoming the current paradigm, based on fossil fuels. In this scenario, Brazil has a important role, where bioethanol program presents interesting resultsfrom researchon sugarcane varieties with higher yield per hectare planted and production of alcohol used in engines that are powered by any mixture of alcohol and gasoline. This paper has the main purpose to present anoverview of R &D activities and technological cooperation between the majorresearch centersof thesugarcane industryin Brazil. It also presents the technological advances in the sugarcane/ethanol production and discuss the benefits of this renewable fuel in face of criticisms from researchers and institutions interested in alternative sources of clean energy. The study was developed from research literature, analysis of newspaper archive available (through print and internet) and secondary data from government and business associations, research institutions, universities and research funding agencies. After a comprehensive overview of the context in which the problem appears, personal interviews were conducted with leaders of major research institutions in theBraziliansugar and alcohol sector, which led to the identification the scope of Institution activities, the intensity and direction of R & D activity and especially the Institution involvement with the farmers and mill owners, the main beneficiaries of technology developed.

KEYWORDS:

sugarcane, ethanol, technology network, clean fuel.

INTRODUCTION:

The gradual reduction of export subsidies in Brazil, as well as increasing the fleet of flex-fuel vehicles, is major additional incentives to expand the area planted with energy raw materials, particularly sugarcane. Technological development of automobile industry in terms of using ethanol as fuel is extraordinary and has provoked great interest in allindustry around the world. Yet, it is not groundbreaking. In the early years of the global auto industry during the second half of the nineteenth century, biofuels represented the primary energy source for internal combustion engines, with the adoption of ethanol by Henry Ford and peanut oil by Rudolf Diesel. These two products were replaced respectively by gasoline and diesel as fuels derived from oil became plentiful and cheap, since the beginning of last century. (BNDES/CGEE, 2008).

Liquid biofuelscan beusedvery efficientlyininternal combustion engines that equip motor

vehicles for different purposes. These engines are basically classified into two types: the Otto

Title: "NETWORK TECHNOLOGY COOPERATION OF ETHANOL IN BRAZIL: IN SEARCH OF A CLEAN FUEL". Source: Review of Research [2249-894X] Ademir Antonio Ferreira, Paulo Fernando Minottiand Roberto Bazanini UniversidadePaulista yr:2014 vol:3 iss:4

cycleengineswithspark ignition, for which thebiofuelmost recommended is ethanol andDiesel-cycle engines, in which the ignition achieved by compression and the biodiesel is the biofuel recommended for a good performance. In both cases, biofuels can be used pureor blended with conventional petroleumderived fuels. The production process of biodiesel, however is more complex than ethanol and competes with noble raw material used primarily for human consumption, such as soybean, sunflower, cotton, castor bean, jatropha, palm and tallow. The public policies of governments of various countries, including members of the European Community, USA, China and Brazil, which include biodiesel in its energy mix, are not sure about the offer and the projections for this product. (PENTEADO, 2005).

Therefore, it is natural, that programs supported by the government and the private sector, Brazil, which also has tradition and recognized expertise around the world in this sector, develop research and technology in agriculture, manufacturing and transportation of biofuels. The results are more apparent in the case of ethanol, which is the product with the highest level of marketing both domestically and internationally. The country produced in 2009, about 27,5 billion liters of ethanol, enough to supply over 90% of cars manufactured with flex or bi-fuel technology.

The combination of actions between the public and private sector in Brazil over the past 40 years, is reflected in the high level of technological development achieved by ethanol. Currently, there are two major Research and Technology Centers intended exclusively for the sugarcane industry in Brazil. They were created in the mid 70s and have presented amazing results for increasing productivity. The first great Center was created by the private sector and is maintained by a group of farmers and mill owners associated with UNICA SugarcaneIndustry Association, under the name of CTC - SugarcaneTechnology Center. The other, backed by the Federal Government constitutes the RIDESA - Interuniversity Network for Development of Sugar and Alcohol Sector.

Another R&D Center namedIAC-Agronomic Instituteof Campinas, which was the first majorand most important Agricultural ResearchCenter installedin Brazil,hasofferedavery important contribution toincrease productivityin the sector andmainly developing more productive varieties. However, onlyin March2005, was created, and attached to the structure ofIAC, the Advanced Technological ResearchCenterofSugarcaneAgribusiness- CAPTAC, as an specialized Institute,dedicated exclusively toR & Dculture ofsugarcane and alcohol production.

The work of theseresearch centersthroughprograms of researchin the areas of plant pathology, soils and plant nutrition, environment and especially in the area of? ? genetic improvement othe production of new varieties, allowed Brazil to increase its productivity of three thousand liters of alcohol perha.planted sugar cane in the late 70's, to nearly seven thousand liters of alcohol perha.nowadays. This is avery comfortable situation in terms of capacity and competitiveness, comparing with other world producers of sugar and alcohol.

2. THE INDUSTRIAL PRODUCTION

Brazilian ethanol production is mainly for the domestic market. In 2007, only 16% of the total production was destined for export. The demand for fuel has been increasing in Brazil, boosted by sales of flex fuel cars, which can run on alcohol, gasoline or a mixture of both, in any proportion. According to the National Association of Automobile Manufacturers - ANFAVEA, 81% of all cars sold in 2007 were flex vehicles. The Association estimates that the Brazilian fleets of light flex fuel vehicles will make up 46% of all vehicles in circulation by 2012.

Therefore, theBrazilian alcohol exportshave grownstrongly in recent years, mainly due to the worldwide concernwith the "clean energy", reaching 4,7 million liters in2009. This value places Brazil as the world's largest exporter, ahead of all the other countries put together. One strategy that hasbeenadopted in thissector is theformation of poolsof marketing, whose goal is to increase the scale of operation. Chart 2showstheextraordinary increase in exports of alcoholand the attractive of business that presents itself. The main destinations for Brazilian exports are European Community, USA, Japan and Jamaica

2

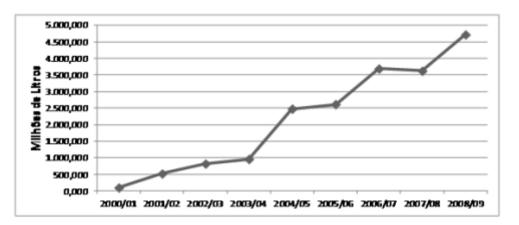


Chart 2- Evolution of the export of alcohol Source:UNICA(2010)

Thus, the prospects for this market have attracted national and foreign groups in search of opportunities for investments in the sector. This interest has led to a significant appreciation of assets in 2005 were around US\$ 30 to US\$ 40/ton and are now being valued at US\$ 100/ton, excluding land values. The expansion of sugarcane areas is already outlined for the next years, building on new projects underway and will occur predominantly in the region Centre-South/Southeast, The environmental agencies are worried about the invasion of the sugarcane crop in the agricultural frontier that extends to the Amazon rainforest.

TheSouth-Central regionaccounts for89% the ethanol produced in the country. This corresponds, in2006/07 crop, to 17.6 millionm3 of alcohol. This production volume is diluted among the 325 plants installed, although the fourlargest plantsaccount for less than15% of Brazilian production. The reasons for thisspraying productioninclude:

low barriers o entry, since the technology is affordable, and

limitthe optimal scale of not more than2milliontons of sugarcaneper harvestprocessed, because the source of raw materialsare up to 50 kmindustrial plant.

According to industry estimates, the government programs to stimulate the ethanol production and consumption (internal and external) could expand the area planted with sugarcane till 2013/14 season, to nearly 10 million hectares, as shown in Chart 1. (IBGE, 2007)

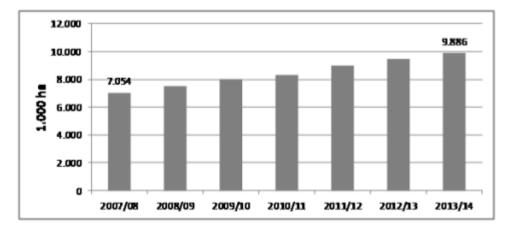


Chart 1 -Projection of areaplanted withsugarcane Source: IBGE (2007)

TECHNOLOGY DEVELOPMENT

From the culture of canesugar areproduced sugar, ethanol fuel and electricity, referred to asmain

3

product, and as by-products, raw materials that are used as animal feed and in the production of biodegradable plastic, paper, the chemicals and pharmaceuticals, spirits and others who contribute to the utilization of the plant and reduction of wastein industrial processes (CTC, 2009)

In the technological environment the agricultural research and production of sugarcane/ethanol, operates the three major research institutions- CTC, RIDESA and IAC/CAPTAC –thathave shown significant results in terms of technological development and innovation in their areas of expertise and current research projects.

These institutions represents, from the perspective of a technological network, the cooperation, participation and interface with other links in the sugarcane industry value chain, anchored in asystem that also involves government agencies for research funding, environmental law, industrial equipment companies and other institutions of activities ancillary or complementary to the research sector.

CTC - Sugarcane Technology Center

Created in 1969 by Coopersucar - Cooperative of Sugar and Alcohol Producers of the State of São Paulo, Coopersucar Technology Center (CTC) developed new varieties of sugarcane and new production processes for plants associated with the cooperative. In 2004,Coopersucar alienated the CTC, which became the National Center for Sugarcane Technology, acquired by members of the cooperative, which restructured its board of directors, corporate and management model. In this model, the associates finance the projects and receive the immediate benefits from the research that focuses mainly on projects of sugarcane genetic improvement. (Fronzaglia and Martins, 2005) The Center's work involves the development of research for the entire production chain of sugar cane, the agribusiness field and ranges from the development of genetic variations in the experimental units to the delivery of the final product.

Organizations associated to the CTC

The CTC currently has 182 units associates: industrial units producing sugarcane, sugar and alcohol; sugarcane planters and sugar/alcohol producers associations, They cultivate an areaequivalent to 4.5 million hectares and as we have seen, corresponds to 60% of the grinding sugarcane produced in the Midwest/Southeastregions.

The CTC sources of funding originate from contributions of members, proportional to itssize andscalethe company's financial, revenue derived from contracts, and donations. The main benefit of the members is access to advanced technologies, where the CTC participates in various stages of sugarcane production: technology transfer, provision of technical and administrative services, industry information and the global economy, update price and markets indicators, training programs and promoting technical and institutional events.

Performance of CTC in agricultural field

The CTC works along with their associates in each stage of the sugarcane production cycle, from planning to planting till the renewal of the area planted.

planting planning: recommendations of varieties for planting, soil and climate environmental identification , areas of potential saving irrigation;

soil conservation: efficient erosion control and reducing the burning of the straw, according to the law and protocolagro environmental

soil preparation, weed control, soil compaction assessment, renewal the planted area, fertilization and furrowing

planting: rationalization of manpower, quality of work and technology, focusing on mechanical planting;

control of pests and diseases, promoting the natural and biological control, replacing the chemical tests and early diagnosis of diseases;

planning the harvest: use of geographic information system, rationalization of manpower to mechanical harvesting, directtransshipmentand transportation f caneto the mill;

4

renewal of culture: studies of harvested areas and spared areas.

In terms of technology transfer, direct assistance to producers includes the recommendations of varieties, modern management methods, efficient agricultural systems and industrial production, consulting and monitoring performance in production and several other technologies.

CTC conducts an annual event called Cane Show, with the aim to present the news from sugarcane to its members. In recent events, was showed technological innovations that are likely to be adopted in the coming years: the biofactory, CTCSat, soil and climatic production environments, implementation of varieties selection sector by associate and the fourth generation of CTC varieties. Besides the annual events, the CTC provides to its members, seminars and distance learning courses about the technologies developed on CTC, through electronic portal training.

Bioenergy

Besides theextraordinary technological growth first generation ethanol, derived from primary sources, CTC is developing research in other raw materials sources. In a few years, biofuels will also be made from the bagasse of cane, corn cobs, grass, bark, tires and even garbage. This technology has been called the second generation of biofuels. The process is to use enzymes, micro-organisms or acid to separate the sugars existing in biomass and then producing fuel.

Considering the potential of this technology, the CTC has partnered with the Danish company Novozymes Latin America, specializing in industrial enzymes, and opened in January 2010, a pilot plant to produce the second generation ethanol with wastefrom the production processof thesugar and alcohol. The technology route used is called enzymatic hydrolysis, in which the cellulose molecules are converted into sugars by means of enzymes (ETHANOL SUMMIT, 2009).

To the leaders of the CTC, the pathwayto research in this sector is to show the efficiency of sugarcane, both to produce ethanol, which currently constitutes the most viable substitute for gasoline and for bioelectricity generation from the use of straw and bagasse, which is what remains after the process of cane sugar and alcohol production (UNICA, 2009).

RIDESA - Inter-University Network Development the Sugarcane/Alcohol Sector

In 1991 was created RIDESA - Inter-University Network Development the Sugarcane/AlcoholSector succeeding toPLANALSUCAR - National Program forImprovement of Sugarcane, a Federal Research Institution, extinct in 1990, with a large contribution to improvement the productivity of sugarcane, since 1970. The research activities are developed on four Coordinating Regional Centers, whose officerssupervising the research activities at each stationunderits area of ? ? influence In addition to the amount allocated annually by the Federal Government, through the Departament of Science and Technology, the Institution, has 130 partner companies that provide resources and make use the research outputs. (INOVAÇÃO UNICAMP, 2007).

The areas of research in RIDESA

The main line of research in the Institution lies in classical genetic improvement. The other focus research areas involved:

Biotechnology and Plant Health Environmental Management Soil, Nutrition and Fertilization Soil, Water and Energy Handling and cultivation Management, Socio-Economics and Product Diversification Industrial Technology and Quality Control Dissemination and Technology Transfer

The RIDESA also works in the enzymatic hydrolysis research and transgenic plants, a partnership with IAPAR - Agronomic Institute of Paraná, the most important agricultural research Institute in the South region

5

The Genetic Improvement Program RIDESA

The large expertise in genetic improvement, allows RIDESA to create a Sugarcane Genetic Improvement Program. Successfully conducted, the program has launched, since its formation, 65 new cultivars identified by the initials RB, which account for 57% of the area cultivated with sugarcane in Brazil (RIDESA, 2008).

A priority for breeding programs is to satisfy the needs of the cane grown in less optimal environments, such as degraded pasture areas, which are part of the new frontiers of culture. One of the challenges of research has been to develop and evaluate varieties that may have characteristics more suitable to these areas, such as greater hardiness, tolerance to water stress and good resistance to pests and diseases.

The RIDESA relationship network

As a formalized network of Federal Universities, the R&D activities occurs in the main production centers in the country, where are sited the experimental stations, laboratories and other research institutions.

Agricultural and Industrial Producers

The RIDESA maintains agreements with agricultural producers and private industrial area that support financially the Institution and returns through the advice on selection and planting the appropriate varieties. Testing the varieties, the producers begin to multiply the plants in their area of production. Not all do this work because experimentation is a major cost to the company and the Institution provide the manpower and machines. The RIDESA sells seedlings, primary and secondary nursery and varieties selected to yield eight to ten cuts. The healthier is the cane, the longer it remains in the field and brings savings to the producer in the cost of renovating the area.

Research Institutions

Although there is some degree of competitiveness in finding the best varieties and farming practices, the result of the research institutions of the sector is shared and used in developing new projects. The RIDESA conducts field research, using varieties developed by CTC and the IAC, in order to get better crop yield in some regions where the varieties characteristics are more suitable. The results of the tests are disseminated to stakeholders and useful as inputs for future research.

However, the joint action with other institutions, in terms of technology development, takes place effectivelyin specific areas. A partnership withIAPAR-Agronomic Instituteof Paraná,involves tworesearch projects: the firstregards the hydrolysis of cellulosicusing sugarcane biomass and the otheraimed toobtaina variety of trans genicsugarcaneresistant drought. This materialis still being evaluated, but the RIDESA technicians believed that for a long period, sugarcane varieties will still be obtained by natural hybridization, "because the metabolic pathways of sugarcane, due to the existence of many chromosomes and genes, are very complex". (INOVAÇÃO UNICAMP, 2007)

In the area of physiology, and more specifically concerning to factors related to the maturity of the plant, where soil moisture, air temperature and luminosity are the main constraints, RIDESA is carrying out research with CENE -Nuclear EnergyCenter, a Research Institute from USP – University of São Paulo. These studies aim to gain, by controlling the factors that affect the bioconversion energy, a higher sucrose content of the plant and highest income crop. (HOFFMANN, 2008)

In the field oftransgenics, the goal of the partnership with EMBRAPA is to join forces and make it possible to developajoint project produce transgenic sugarcaneresistant to pests and diseases, and to provide varieties with different genetic characteristics. (CENARGENDA online, 2006)

However, according to investigator assessment of RIDESA, João Carlos Bespalhok, theresearch on transgenic sugarcane not yetreported results. In his presentation at the "Workshop on BIOENS ugarcane Improvement", sponsored by FAPESPon 18 and 19 March 2009, in SaoPaulo, theresearcherbegan his involvement with the image of a 2005 report Journal of Cana, where there was the prediction that in fouryears, Brazilwould begrinding transgenic sugarcane. "Four years later, we're not anywhere near that," the researcher said, noting that one reason for this is that the clones produced to day by conventional genetic engineering are better than the transgenic clones. (INOVAÇÃO UNICAMP, 2009)

6

UniversitiesandFosteringAgencies

FINEP, a Federal Governmemnt Studies and Projects Funding Agency offers financial support to RIDESA conducting basic and applied research in traditional breeding program and encouraging the development of biotechnology tools for genetic improvement; also promote the formation of qualified human resources in the agricultural field. The government's goal is to provide genetically improved seedlings and encourage transfer of technology for small producers in traditional areas and new agricultural frontiers (MCT, 2007)

A project funded by CNPq -National Council for Scientific and Technological Development involves researchers from Unicamp - Campinas University and UFV-Viçosa Federal University/RIDESA. The partnership between researchers from these two Institutions will assist in the data interpretation from complete sequencing of sugarcane genes and in a program to guide the selection of genetic material more suitable to the production of cellulosic ethanol. (PORTAL UNICAMP, 2009)

In the same way, there is a project, funded by FAPESP, as part of the Bioenergy Research Programme, involving researchers from Unicampand RIDESA and devoted to improving the productivity of Brazilian ethanol and also advancing in basic science and technological development related to power generation from biomass. The groups are working to reach a new step in DNA sequencing of sugarcane and understanding the defense mechanisms of sugarcane to water scarcity. (FAPESP, 2008)

CAPTAC - AdvancedTechnology ResearchCenterof Sugarcane Agribusiness

Research InstitutesandUniversitiesmaintained by the State of Sao Paulodevelopstudies and researchin agricultural and industrial sugar cane sector. However, we can not say that there is a formal network of R & D between these Institutions, although the surveys conducted in many cases are complementary and could be associated with projects and experiments performed on each one.

So, in 2005, was created theCAPTAC -AdvancedTechnology ResearchCenterof Sugarcane Agribusiness, originated from one of these research centers, the IAC Agronomic Institute ofCampinas. The creation of the CAPTAC was intended tofocus the research andtechnological developmentefforts in aresearch centerdedicated exclusively tosugar caneagribusiness. Addition to thespecialization and concentration in the sugarcane/alcohol sector, another reason for the emergence ofCAPTAC was the formation of a technology cooperationnetwork around thecenter, in order todisseminate andtransfer the resultsofjointresearch and studies and to obtainsynergy effort betweeneveryone involved in the activity ofR &D sugarcane agribusinesssector.

The CAPTAC research programis divided into severalR &Dprojectsin the areas ofbreeding, bioclimatology, soil science, economics, statistics, engineering, agriculture, fertility and plant nutrition, plant science and health plant. Thebreeding area is also the focus of the institution, but they established the strategy of regional selection thus seek to develop and introduce varieties adapted to the main sugarcane areas of the state of Sao Paulo. Currently, besides working with molecular biology, the Center has a important work to support the qualification of production environments that generates essential information for the application of handling varietal concepts and therefore, for the adoption of technologies developed in this area for improvement.

4. THE CONTRIBUTION OF THE ETHANOLAGROENERGY SYSTEM

On the way to reach sustainability, the goal of the sector is to show the efficiency of sugarcaneto produce ethanol biofuel, replacing more than half of the gasoline needed to fuel the fleet of light vehicles in the country.

Howeverthe most significant advancementandbenefitsmoresensitiveto the environment, isthe generation ofbioelectricityfrom the useofstraw andbagasse, which is what remains after production process. The leaders of the industry emphasize that the ethanol agro-energy system is not only self-sufficient, but also a provider of energy from bagasse burning in power plants. The co-generation power has proved a great way to take waste, reduce production costs and to increase the revenue of the business through sale of surplus energy to electricity distributors and other businesses.(UNICA, 2009).

For plants that historically favored the sugar in the export market, economic alternatives for ethanol bioenergy, and demand for other products such as brandy and derivatives for chemical and pharmaceutical industry, added to the sector new perspectives for increasing demand for sugarand ethanolin Braziland abroad.

Fertirrigationisanother high pointintechnological development achieved by the sector. In addition to solving an environmental problem rather complicated, the solution found to allocate vinas seand filter

7

cakealsohelps reduce the fertilizer cost.

The domestic industry of capital goods has been successfully developed abusiness modelin the biofuels industrythatisa "turn key" construction for sugar and alcohol plants which can becarried out in Brazil oranywhere else in theworld.

The agricultural machinery industry developed equipments to mechanized harvesting, which has minimized the harmful effects of burning on environment.

The growth potential of the first generation ethanol already signaled a series of technological advances in the industry, but the novelty seems to be the technology of the second generation of ethanol: cellulosic ethanol. Although Brazilhas reachedavery hightechnological level, it doesn't seem to beembarkingon the cellulosic ethanol paradigm. Everything indicates that thecellulosehydrolysis technologycandramatically affect he competitiveness of ethanol production, but we are no seeing, on the national scene, substantial investments in this direction. There is research supportprovided bygovernment agencies and CTC receive incentives from the private sector. However, comparatively, these efforts are too farto US\$1.5 billionbeing invested by the U.S. to develop this technology. (USDA & USDOE, 2008)

Advanced technologies in the sugarcane agro-industry

The possibility of producing ethanol from sugarcane does not end with the second-generation technology. Other innovative technologiesinthis field, continue to be developed using theresulting biomassproduction process and utilization of lignocellulosic materials extracted from the gasification process. It is also included in this context, the employment opportunities of bioethanol as a basic input for the petrochemical industry (or Ethanol), field in which major projects have been developed decades ago and are now included in new initiatives (BNDES/CGEE, 2008).

Today, the production of ethanol from sugarcane can already be considered an example of a biorefinery, combining production of sugar, alcohol and some other chemicals, as well as power generation from biomass waste (MACEDO, 2005).

Gasification

Gasification is a thermochemical conversion process of biomass carried out at high temperatures, where organic substances (solid or liquid) are converted into gaseous products and water vapor, noting also the formation of other compounds such as volatile and condensable secondary products (GRABOWSKI, 2004).

The prospect is that the gasification of biomass can enable both the production of liquid biofuels, mainly for automotive use, as bioelectricity generation in large scale. The main factor driving this technological development is the need to reduce emissions of gases "greenhouse effect" and substitute the consumption of petroleum products. Despite the previous experience with several demonstration plants, research efforts and development have not been consistent over the years, so it is expected that these technologies will become commercially mature options only in the medium and long term, in over ten years. (BNDES/CGEE, 2008).

Ethanol as petrochemical feedstock or alcohol

To meet the market of plastic materials, the conventional petrochemical industry uses mainly natural gas and oil nafta as inputs in the manufacturing process of consumer goods such as films, containers, objects, paints, packaging, clothing, coating materials and structural materials etc. The ethanol is a substance that can be used as inputs for traditional petrochemical processes, which in this case could be termed alcohol-chemical. As output of the chemical and petrochemical industry in Brazil it represents about 3% of world production. It is clear that there is great potential for expanding use of ethanol from sugarcane as feedstock in a global scale, but the barrier for the development of this market is the relative price of ethanol when compared to other inputs. (APLA, 2006)

Biorefinery

A biorefinery is similar to its analog for oil and can be defined as an integrated complex capable of producing different products (fuels, chemicals and electricity) based on different biomasses, a concept that would allow the achievement of higher efficiency, both thethermodynamic point of viewandfrom the standpoint of economic and environmental (Ondrey 2006).

Ragauskas et al. (2006) provide a broad discussion of the concept and the possibilities involving

8

the biorefineries, which according to the authors represent an option for the optimal use of biomass in the sustainable production of bioenergy, biofuels and biomaterials, both in the short and long term.

Similar process of production diversification and recovering by-products is underway in the forest-based industry, which involves the production of pulp and paper, energy and diversity of chemicals, helping to increase process efficiency, improve the economy and reduce environmental impacts. This agribusiness industry presents growth prospects similar to the sugarcane industry and certainly, synergies will occur between the two in developing technologies and markets (Karlsson, 2007 apud BNDES/CGEE, 2008).

CONTROVERSIES AND CRITICISMS

Although there is a huge euphoria, mainly by environmental agencies, to replace fossil fuel with biofuel, there is no unanimity among scientists and communities about the actual benefits and advantages of ethanol as an alternative energy source. In our country, organizations involved in rural social movements, beyond the usual questions about land ownership, landowners, crop, farm work, etc. also argue that ethanol produced from sugarcane presents restrictions at all stages of the process. A document prepared by thePastoral Land Commission-NE and the Network for Social Justice and Human Rights-SP shows a series of critical remarks about the culture of sugarcane and ethanol production:

cultivation and processing of sugarcane pollutes the soil and drinking water sources, because they use large quantities of chemicals and each gallon of ethanol produced within the plant consumes about 12 liters of water.

the process of ethanol distillation produces vinasse. A portion of the stillage can be used as fertilizer, if diluted in water. But researchers warn that this substance pollutes rivers and underground water supplies.

the burning of sugarcane facilitates the work of the harvest, but it destroys a large proportion of microorganisms in the soil, pollutes the air and causes respiratory ailments.

the processing of sugarcane in the mills also pollute the air through the burning of bagasse, which produces soot and smoke.

addition of environmental degradation and indiscriminate use of natural resources, the monoculture of sugarcane dominate some of the best arable land in Brazil, the expansion of monoculture will use food-producing land to produce bioenergy

A study by the Belgian Office of Scientific Affairs shows similar results for biodiesel, "Biodiesel provokes more health and environmental problems because it creates a more pulverized pollution, releases more pollutants that promote the destruction of the ozone layer" (PINTO, 2007).

The criticism of this organization has also reached the second-generation ethanol, produced from organic waste. What is usually called waste organic natural fertilizers are used to nourish and protect the soil. If this material is used for another purpose, would be "necessary to apply chemical fertilizers, petroleum based, thus negating the positive effects in relation to global warming. Biomass from cellulosic material is being developed primarily by genetically modified species of trees, which pose a great danger of contamination of other crops, it is virtually impossible to control their pollination, and the risk of extension of these crops in forest areas." (AGROENERGIA, 2007)

These issues are permanently on the agenda for discussion between the research institutions, associations of producers and government agricultural and environmental area. Recent proposals for change that resulted from meetings between stakeholders, addressed these problems and solutions contained time-bound to implement. In the case of criticism of the second generation ethanol, the discussion goes beyond the benefits of production and product use to include in its agenda the politics surrounding the validity and necessity of the use of transgenic varieties in any type of crop.

This is also the conclusion of a study published in 2007 by two Norwegian scientists Karl Hoyer and Erling Holden, who compared the environmental costs of various fuels for automobiles, gasoline, diesel, natural gas and alternative fuel sources, like ethanol, methanol, biofuels and hydrogen. The comparison between the alternative fuels for vehicles has been made, ? ? taking into account the energy costs and pollutant emissions in the stages of production, processing and consumption of various fuels. The data were computed in terms of energy consumption, the emission of gases causing the "greenhouse effect" and pollutant emissions locally and regionally. As might be expected, gasoline and diesel occupy the first places, but in sequence appeared natural gas and biofuels. The winner in terms of environmental gains is hydrogen extracted from methanol and generating electricity through fuel cells. This is, however, an option still far from economic feasibility, and even from a strictly technical point of view, it still has problems to be solved. (HOYER & HOLDEN, 2007)

Machado & Habib (2009) take up the burning effect of sugarcane and add other things that damage
Review Of Research * Volume 3 Issue 4 * Jan 2014
9

the environment and the population residing in urban areas near the sugarcane plantations: destruction of soil organic matter leaving exposed to erosion, which has led to silting of water sources; elimination of birds, animals and insects, many of these organisms are important as natural enemies of pests;

removal of some soil microorganisms;

by the end, can cause volatilization of essential nutrients to the plant.

These investigators also enhanced the production of soot, which causes the release of carbon monoxide, highly toxic, polluting urban centersnear and in many cases causing irritation of the respiratory tractof humans.

FINAL CONSIDERATIONS

The worldwide interest in development of biofuels has increased significantlysince the lastdecade of the20thcentury, due mainly to the great concernwith renewable energy sources and cleaner, enabling progress and overcoming the current paradigm, based on fossil fuels. In this scenario, R&D bioethanol programsin Brazil, provides significant results, from research onnew sugarcane varieties with higher yield, to manufacturing engines that run on any mixture of gasoline and ethanol.

So,the greatest contributionofAgriculturalResearch Centersin the sugarcane sector is in environmental protection.Aware of the needto protect the environmentto perpetuatetheir businessor pressuredby environmental legislation,farmers andmill ownershaveexploitedthe innovationscoming from theResearch Centersandsignificantly improvedbusiness performance. As we have seen, the issues related to the use of agricultural and industrialwastesfor irrigation, fertilizationandother uses, the energy productionfor own consumption andfor local distribution, the use of ethanol as afeedstockin the petrochemical industry the development of varieties with the higher yield in the world, arelandmarks in the work of Brazilian R &D institutions. The protection of springs and reducing thewater used in industrial production, as well as the gradual elimination of burning the straw, whose deadline is already defined, are the nextitems on the agenda of R&D Institutions.

The recent Brazilian government efforts to help ethanol become ainternational "commodity" sparked the debate about the benefits of biofuels versus fossil fuels. The various arguments for and against, make it clear that resolving the issue is nowhere to be found easily.

Rising prices of agricultural raw materials and food in recent years, has led to doubt whether one of the important causes for this, was the demand of agricultural products to biofuels plants. Therace betweenfood productionversusfuel productionmust take into account raw material usedand theagricultural and industrial productivity feach. In this sense it is necessary to distinguish between the different systems biofuel production, considering theenvironment, energy yeldand possible tradeoffs with food production. Biofuels are quite different regarding the impacts and benefits. Bioethanol from sugarcane has little to do with bioethanol from wheat or corn, in terms of effects on energy and food security. In these terms, sugarcane ethanol is superior to other alternatives.

Very clearly and in favor of Brazilian politics, it manifests the United Nations Development Programme - UNDP in its Human Development Report 2007/2008:

"International trade could play a much larger role in expanding markets for alternative fuels. Brazil is more efficient than the EU or the United States in ethanol production. In addition, ethanol from sugarcane is more efficient in reducing carbon emissions. The problem is that imports of Brazilian ethanol are restricted by high import tariffs. Removing these tariffs would generate gains not just for Brazil but also for climate change". (UNDP 2007)

The formation of a global market for bioethanol and expansion its benefits, depends largely on if this understanding of reality is correct and widely accepted by global village to becomemore effective actions.

It is still notable to reachaconsensus on whatwould bethe most sustainable optionandmore environmentally friendlywhen it comes tofuel, evenbiofuels. Many evaluations and assessments on the subjectare loaded with conveniences, interests or political ideologies that overlap the technical aspects, which, in turn, do not gobey on the partial results and justify the purposes of research.

Eventhere, however, there are problems, as the evaluation ofHoyer&Holden(2007), already mentioned in this document, "each route has its defenders, but in reality, there are hugegray areasbetween them"

Review Of Research * Volume 3 Issue 4 * Jan 2014

10

REFERENCES

4.AGÊNCIA FAPESP (2008). Notícias sobre etanol. Fundação de Amparo à Pesquisa de São Paulo. Avaiableat:http://www.agencia.fapesp.br/. Access: 15/04/2009.

5.AGROENERGIA. (2007). O mito dos agrocombustíveis. Comissão Pastoral da Terra (NE) e Rede de Justiça Social e Direitos Humanos (Orgs.) São Paulo. 2007

6.APLA (2006). Álcool é solução para indústria química. Asociación Petroquímica Química Latinoamericana. Availableat:http://www.apla.com.ar/petroquimica2Access: 10/06/2009.

7.BNDES/CGEE (2008) Bioetanol de cana-de-açúcar: energia para o desenvolvimento sustentável. 1ª ed. Rio de Janeiro. BNDES, 2008

8.CENARGENDA online (agosto 2006). Embrapa e Ridesa querem firmar parceria – Empresa Brasileira de Pesquisa Agropecuária. MAPA, Brasília, Avaiableat:http://www.cenargen.embrapa.br/cenargenda. Access: 23/06/2009

9.CTC Notícias (2009).Cana mais produtiva perto do campo. Notícias. Avaiable at:

10.http://www.ctcanavieira.com.br/index.php/. Access: 15/05/2009]

11.ETHANOL SUMMIT (2009). Summit na mídia:A segunda Revolução do Etanol.31/05/2009.UNICA União da Indústria da Cana de Açúcar. São Paulo. Available at: http://www.ethanolsummit.com.br. Access: 20/06/2009.

12.GRABOWSKI, P.(2004).Biomass termochemical conversion: OBP efforts. Washington. U.S. Department of Energy.Office of Biomass Program, 2004.

13.HOFFMANN, Hermann P.(2008) Variedades e manejo varietal da cana de açucar, a obtenção de novos clones.1st Ethanol Week: Sharing the Brazilian Experience. PMGCA/UFSCar.Araras.01/01/2008

14.HOYER, Karl G. & HOLDEN, E.(2007).Alternative fuels and sustainable mobility: is the future road paved by biofuels, electricity or hydrogen. Interscience Publishers. International Journal of Alternative Propulsion, vol. 1, n° 4, pp.352-368, Geneve, SW.

15.IBGE - Levantamento Sistemático da Produção Agrícola. Instituto Brasileiro de Geografia e Estatística. Rio de Janeiro. 2007. Avaiableat:

http://www.ibge.gov.br/home/estatistica/indicadores/agropecuaria/.Access: 23.04.2008

16.INOVAÇÃO UNICAMP (2007). Diretor-executivo da Ridesa conta a história e o que faz a maior rede de pesquisa universitária em melhoramento genético da cana deaçúcar.22/05/2007. Avaiable at:http://www.inovacao.unicamp.br/etanol/report/entre-marcosridesa.Access:15/12/2008.

17._____(2009) Oficina de trabalho do programa Bioen debate dificuldade quegenoma complexo impõe à obtenção de cana transgênica comercial 30.03.2009. Avaiable at:

http://www.inovacao.unicamp.br/report/noticias/index.php?cod=499.Access: 21.04.2009

18.KARLSSON, M. (2007) Integrated forest biorefinery. Latin America European Union Biofuels Research Workshop, Campinas.

19.MACEDO, I. C. (2005) Biocombustíveis. Cadernos NAE nº 2, Núcleo de Assuntos Estratégicos d a Presidência da República. Secretaria de Comunicação de Governo e Gestão Estratégica. Brasília. 2005. 20.MACHADO, L. A. & HABIB, M. (april 2009)Perspectivas e impactos da cultura de cana-de-açúcar no

Brasil. Available at:http://www.infobibos.com/Artigos/2009_2/Cana/index.htm.Access: 14/6/2009 21.MCT (2007)Biocombustíveis Líquidos PACTI 2007-2010 PD&I em Áreas Estratégicas. MCT.

Secretaria de Desenvolvimento Tecnológico e Inovação. Brasília. Avaiableat:

http://www.cpact.embrapa.br/publicacoes/download/livro/agroenergia 22.Access: 23.04.2009

23.ONDREY, G. (2006) "The path to biorefineries". Chemical EngineeringMagazine, v. 113. April 1. New York, NY

24.PENTEADO, M. C. do P. de S. (2003) Identificação dos gargalos e estabelecimento de um plano de ação para o sucesso do Programa Nacional de Biodiesel. Trabalho de conclusão do curso de Mestrado Profissionalizante em Mecânica Automotiva. Escola Politécnica da USP. São Paulo.

25.PINTO, Elias F. (2006). De empreendedores e da arte de empreender: estudo de caso do Centro de Tecnologia Canavieira; spin-offdo setor sucroalcooleiro brasileiro. Dissertação de Mestrado. FIPEL - Faculdades Integradas de Pedro Leopoldo, MG,

26.PORTAL UNICAMP. (2009). Unicamp participa de projetos de pesquisa sobre etanol. 19/02/1009. Avaiableat:http://www.unicamp.br/unicamp/divulgacao/2009/02/20/.Access: 22/05/2009

27.RAGAUSKAS, A.J., WILLIAMS, C.K., DAVISON,B.H., BRITOVSEK, G., Cairney J.,ECKERT,C.A. FREDERICK Jr., W.J., HALLETT, J.P., LEAK,D.J. LIOTTA, C.L., MIELENZ, J.R., MURPHY,R., TEMPLER, R., TSCHAPLINSKI, T. (2007). "The Path Forward for Biofuels and Biomaterials". Science, v. 311, January, 27. Washington, DC.

11

28.RIDESA (2011). Rede Interuniversitária para o Desenvolvimento do Setor Sucroenergético. In:

http://www.ridesa.com.br/?pagina=home.Access: 22/05/2011

29.UNDP (2007) United Nations Development Programme. "Human Development Report2007/2008."In: http://hdr.undp.org/en/media/HDR_20072008_Summary_English.pdf.Access: 25/12/2012 30.ÚNICA (2010). Mapa da Produção do Setor Sucroenergético.União da Indústria de Cana de Açúcar.

30.UNICA (2010). Mapa da Produção do Setor Sucroenergético.União da Indústria de Cana de Açúcar. Avaiable at:http://www.unica.com.br/content/show.asp. Access: 22/11/2010.

31._____(2009). Perspectivas do mercado sucroalcooleiro. União da Indústria de Cana de Açúcar. Seminário BM&F: Perspectivas para o Agribusiness em 2007 e 2008. São Paulo. April/2007.Avaiable at:http://www.fiesp.com.br/agronegocio/pdf/outlook.pdf. Acessoem 03/05/2009

32.U.S.D.A & U.S.D.O.E. (October 2008)National Biofuels Action Plan.Biomass Research and Development Board.U.S.Department of Agriculture and U.S. Department of Energy.Avaiable at:http://www.eere.energy.gov/Access: 20/04/2009

Review Of Research * Volume 3 Issue 4 * Jan 2014

12

Publish Research Article International Level Multidisciplinary Research Journal For All Subjects

Dear Sir/Mam,

We invite unpublished Research Paper,Summary of Research Project,Theses,Books and Books Review for publication,you will be pleased to know that our journals are

Associated and Indexed, India

- Directory Of Research Journal Indexing
- * International Scientific Journal Consortium Scientific
- ★ OPEN J-GATE

Associated and Indexed, USA

- DOAJ
- EBSCO
- Crossref DOI
- Index Copernicus
- Publication Index
- Academic Journal Database
- Contemporary Research Index
- Academic Paper Databse
- Digital Journals Database
- Current Index to Scholarly Journals
- Elite Scientific Journal Archive
- Directory Of Academic Resources
- Scholar Journal Index
- Recent Science Index
- Scientific Resources Database

Review Of Research Journal 258/34 Raviwar Peth Solapur-413005,Maharashtra Contact-9595359435 E-Mail-ayisrj@yahoo.in/ayisrj2011@gmail.com Website : www.ror.isrj.net