



REMOVAL OF GREEN-B DYE USING SAW DUST AS AN ADSORBENT

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ABSTRACT

Presently multi day's material industry produces intense ecological issue. Numerous material ventures dependably utilize colors and shades to shading their item. Shading expulsion material profluent is a noteworthy ecological issue. The shaded emanating inhibitory affects the procedures of photosynthesis which are irritating vegetation. It additionally creates issues on human life. For this investigation Dye Green B (color) is chosen since it isn't effectively degradable and is poisonous in nature. The impact of various parameters like p^H , contact time, adsorbent portion, and temperature were examined.

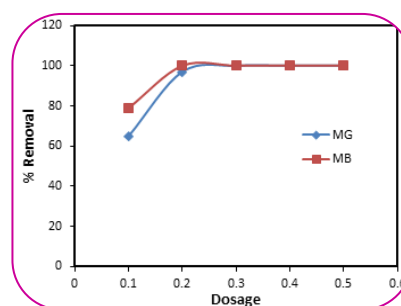
The Freundlich and Langmuir adsorption isotherm were examined. The measure of adsorption increments with expanding adsorption portion, contact time, p^H and temperature. The ultrasonic speed of the color arrangement was additionally considered. The outcome demonstrated that, the speed increments with adsorption. The motor examination demonstrates that pseudo second request display is more appropriate than pseudo first request show. This impact is seen because of swelling of the structure of the adsorbent which empowers huge number of color atoms adsorbed on adsorbent body.

The outcome demonstrated that 80% color was expelled when pH is 8 and contact time is 110 minutes. At the point when the temperature increments from 298K to 308K the adsorption limit likewise increments.

KEYWORDS : adsorption, adsorption isotherms, adsorption kinetics, dye, Dye Green B, saw dust.

INTRODUCTION

The removal of Color from textile effluent is a major environmental problem. (Namasivayam Cet al., 1993) Many dyes and their break down products are toxic for living organisms (Nigam P et al., 2000) and thus affecting aquatic ecosystem. Dyes have a tendency to produce metal ions in textile water produces micro toxicity in the life of fish. There are many physical and chemical methods for the removal of dyes like co-angulation, precipitation, filtration, oxidation, and flocculation. But these methods are not widely used due to their high cost. Adsorption technique (Sarioglu M. et al., 2006) is the best versatile method over all other treatments. Therefore the proposed work will undertake using agriculture waste like saw dust for removing dye material (Singh B.K. et al., 1994) (Mckay G et al., 1986) (Khare S.K. et al., 1987) (Joung R.S. et al., 1977) from aqueous solution.



MATERIALS AND METHODS:

Saw dust was washed with distilled water and dried in an oven at 120^o C. It was then sieved through sieve no. 100 (150 μ m). The BET surface area of Saw dust was 42.m²/gm. obtained from BET technique. Dye Green B used was from finer chemicals Ltd.

The X-ray diffraction study of saw dust was carried out by X-ray Fluorescence Spectrometer (Philip model PW 2400) as shown in (figure1). The morphological and XRD study clearly indicates that the adsorbent is porous and amorphous in nature.

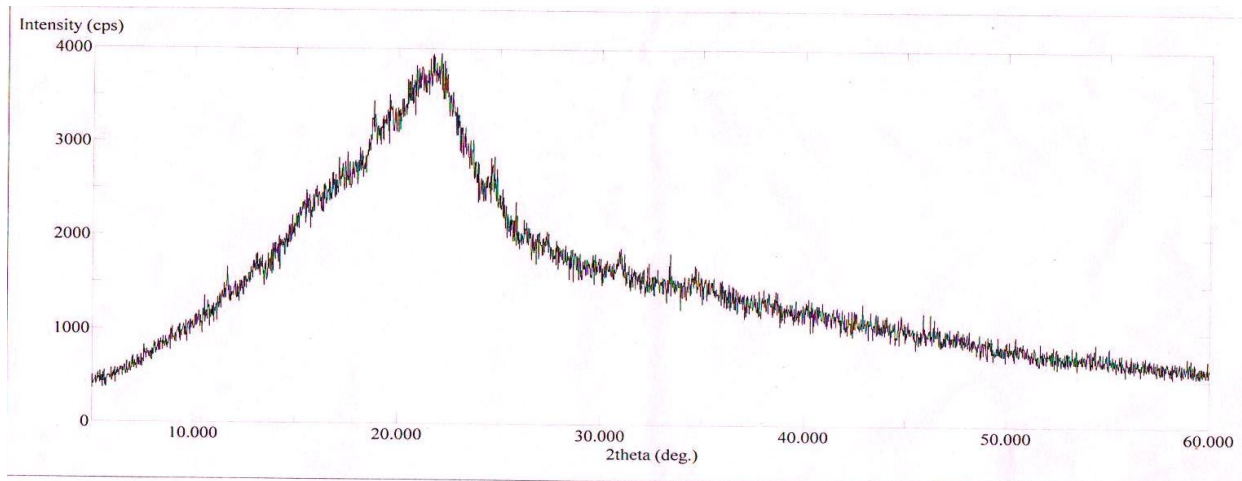


Figure 1: X-ray diffraction pattern of saw dust

The IR spectrum of saw dust was also studied as shown in (figure 2)

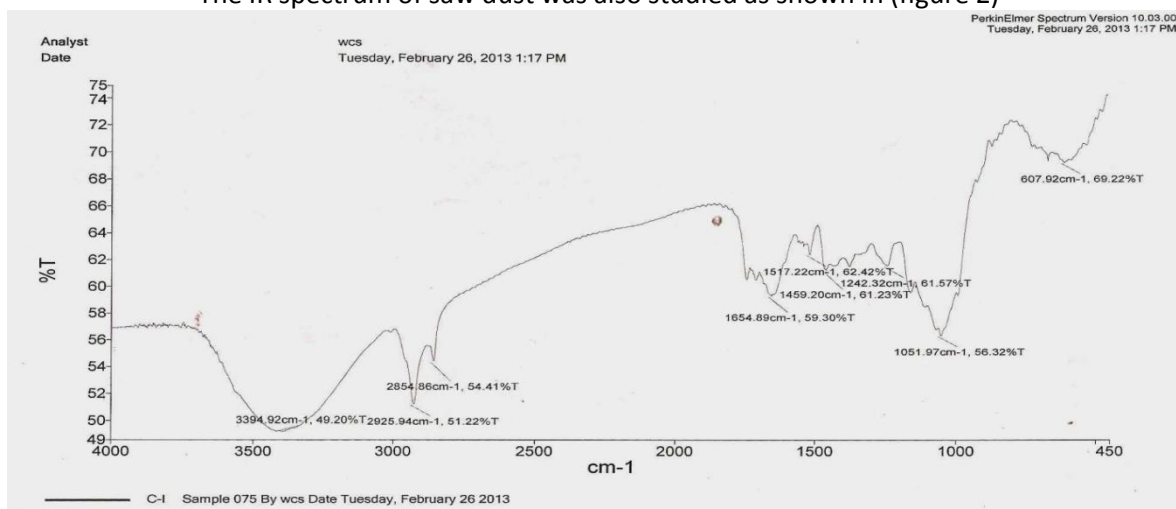


Figure 2: IR spectrum of saw dust

From the SEM analysis it was found that there were number of pores and cave type openings on the surface of adsorbent which would have more surface area available for adsorption (Khatri S.D. *et al.*, 1999) as shown in (figure 3)

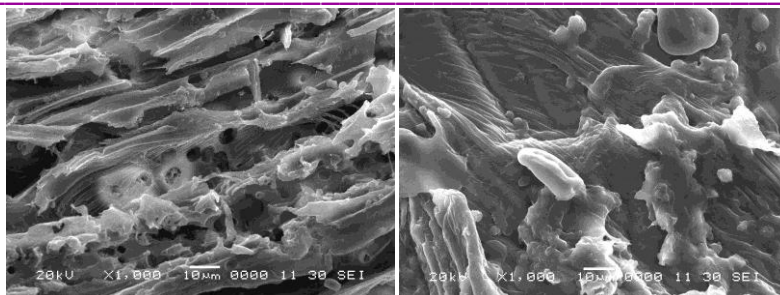


Figure 3
(Before adsorption)(After adsorption)
Scanning electron micrograph (SEM) of the saw dust adsorbent

Experimental Procedure:

Batch adsorption tests were led by shaking 200 ml of color arrangement having fixation (50mg/l) i.e. 50 ppm with various measure of adsorbent and having diverse pH esteems, at various temperatures and also unique time interims. The adsorbent was then expelled by filtration and the convergence of color was evaluated spectro photometrically at $\lambda_{max} = 580$ nm. The measure of color adsorbed was then computed by mass parity relationship condition,

$$q_e = \frac{C_o - C_e}{X}$$

Where,

- C_o = Initial dye concentration
- C_e = Equilibrium dye concentration
- q_e = Amount of dye adsorbed per unit mass of adsorbent.
- X = Dose of adsorbent.

Results and Discussions:

For getting highest amount of dye removal various factors were optimized.

Effect of contact time:

To know least measure of adsorbent for the evacuation of most extreme measure of color, the contact time was streamlined. The outcomes demonstrated that the degree of adsorption is quick at the underlying stage following 110 minutes the rate of adsorption is steady. About 85% color was expelled. (Figure 4)

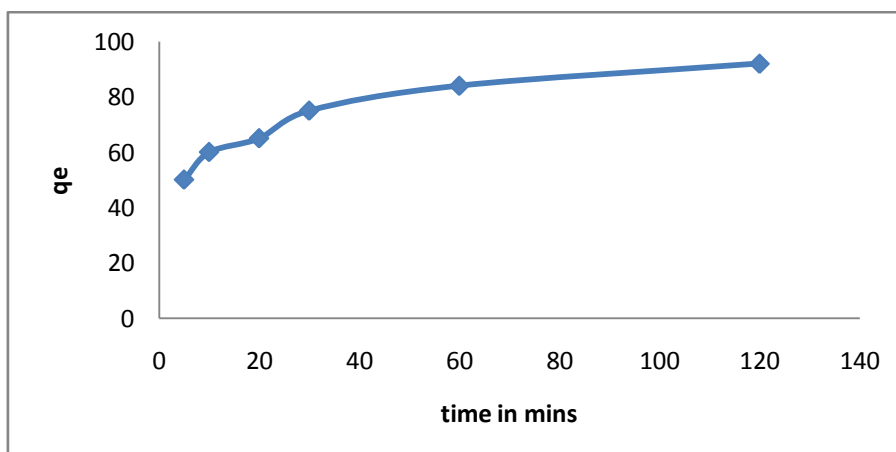


Figure 4 Effect of contact time on removal of Green –B dye by saw dust

Effect of pH:

From (figure 5), it reveals that when p^H of the dye solution increases from 3 to 10 the percentage of dye removal also increases. At $p^H= 10$, adsorption is maximum, by further increase in p^H adsorption decreases slightly. (Nimkar D.A.*et al.*, 2014)

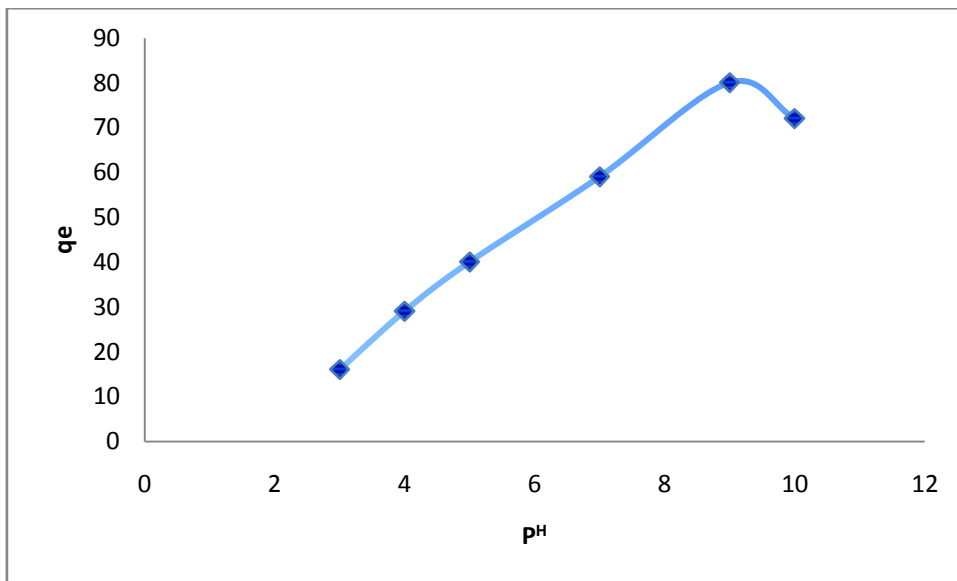


Figure 5 Effect of p^H on removal of Green –B dye by saw dust

Effect of adsorbent dose:

The different adsorbent doses were studied from the range 0.5gm to 7.0 gm from the results, it is clear that the optimum dose is 1gm/150ml. (Figure 6). By further increase of adsorbent dose, the removal of adsorbent decreases due to some of the adsorption sites remains unsaturated during the process(Ferro. F *et al.*, 2008) (Bhatt R. *et al.*, 2011) (Theng B.K.G. *et al.*, 1955) (Garg V.K. *et al.*, 2004)

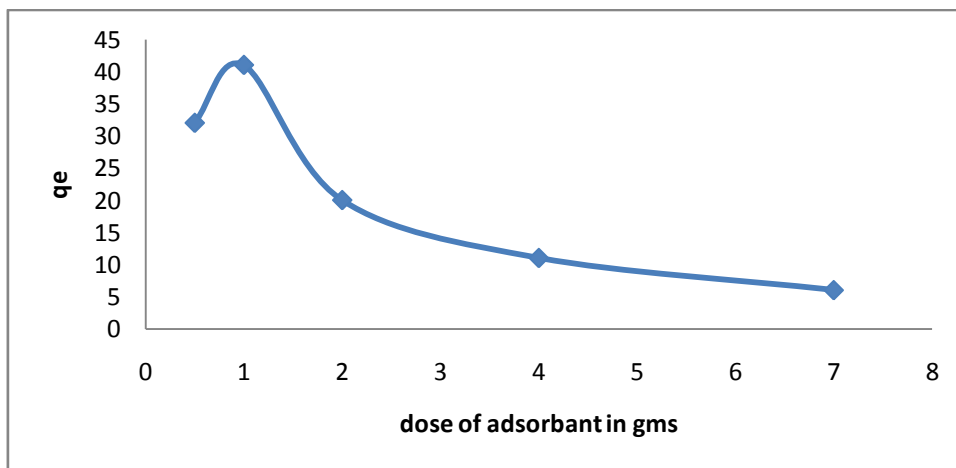


Figure 6 Effect of adsorbent dose on removal of Green – B dye by saw dust

Effect of temperature:

The examination of (figure 7) it is clear that adsorption limit of adsorbent increments with increment in temperature, because of increment in the versatility of color particles. Expanding temperature likewise causes a swelling impact inside the inward structure of adsorbent. So expansive number of color atoms can without much of a stretch infiltrate through it (Yamin *Yet al.*, 2007) (Mane R.S. *et al.*, 2012)

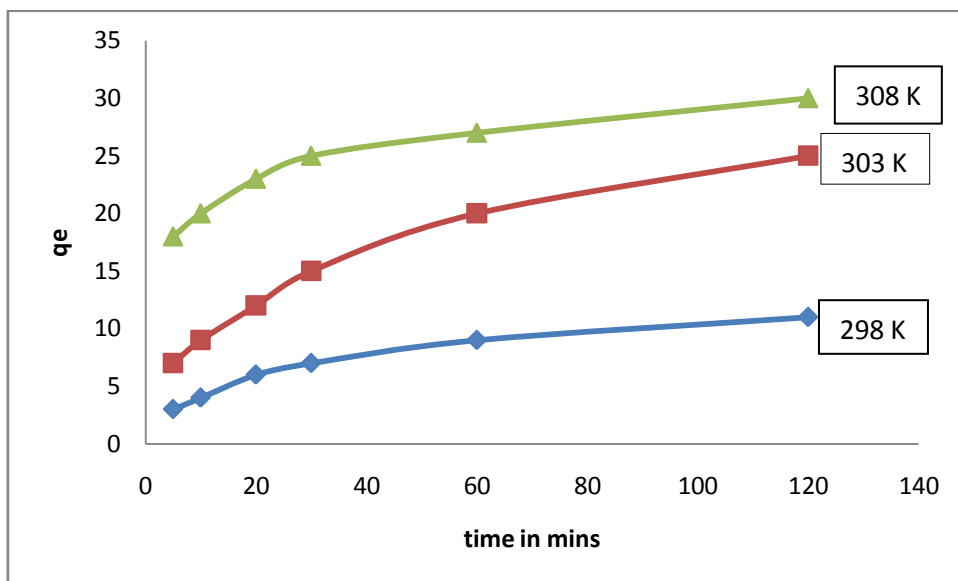


Figure 7 Effect of contact time on removal of Green – B dye using saw dust

Adsorption Isotherm:

Langmuir Isotherm:

In order to study the adsorption of dye according to Langmuir isotherm, following equation was used

$$\frac{C_e}{q_e} = \frac{1}{Q_m \times b} \times \frac{C_e}{Q_m}$$

Where

C_e =Dye concentration at equilibrium (mg/ L)

q_e =Amount of dye adsorbed on the adsorbent (mg/g)

b =Langmuir constant

A graph of C_e/ q_e against C_e was plotted as shown in (figure 8)

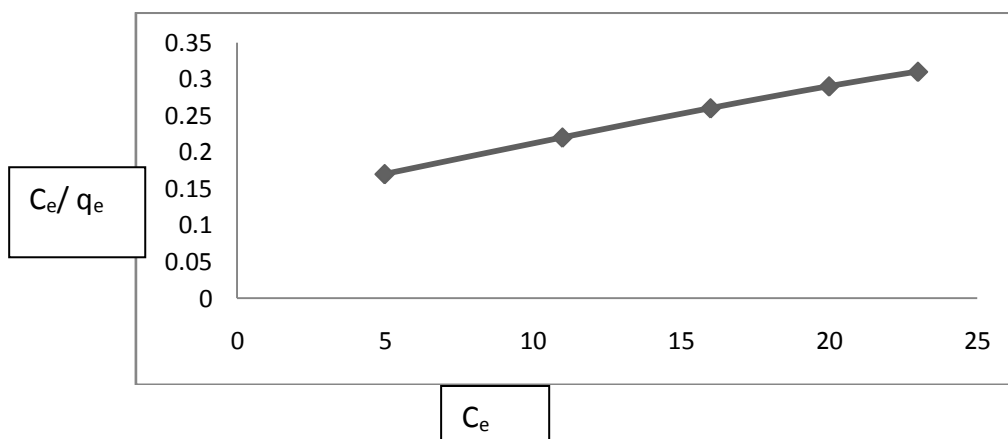


Figure 8 Langmuir Isotherm for adsorption of Green- B dye on saw dust

The correlation factor is closely related to unity, which indicates that the Langmuir isotherm model is applicable (Sen A.K. *et al.*, 1987) (Mallipudi S.*et al.*, 2013) (Parvathi C.*et al.*, 2009). The formation of monolayer takes place on the surface of the adsorbent (Arivoli S.*et al.*, 2007) (Thievarasu C. *et al.*, 2011)

Freundlich isotherm:

To study the Freundlich isotherm the following equation was used. (Karabulut S. *et al.*, 2000)

$$\log q_e = \log K_f + \log \frac{C_e}{n}$$

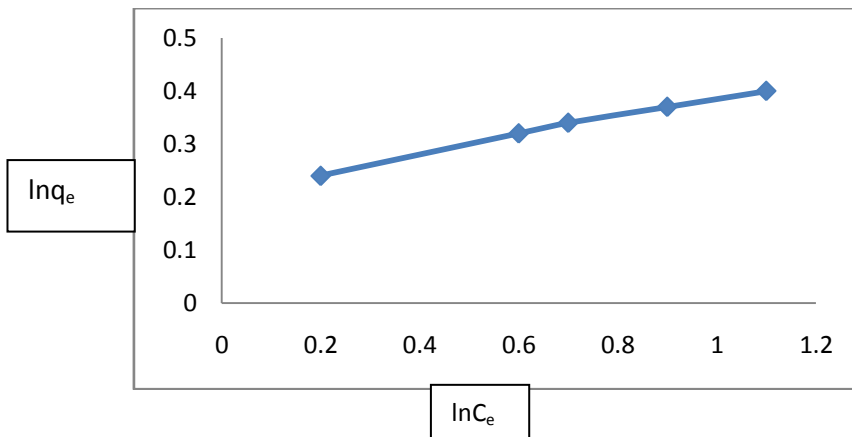


Figure 9 Freundlich Isotherm of Green – B dye on saw dust

The graph of ln q_e against ln C_e was plotted. From the slope, the value of n and correlation factor can be calculated. The value of correlation factor is closely related to one as shown in (figure 9) So it indicates that the Freundlich isotherm also satisfied. The value of n is greater than 1. So the Freundlich adsorption develops appropriately.

Adsorption kinetics:

Pseudo 1st order model:

The pseudo 1st order kinetics model is used to understand the kinetic behavior of the system (Paul S. A. *et al.*, 2011) (Nagada G. k. *et al.*, 2007) (Sarioglu M. *et al.*, 2006) It is given by the equation.

$$\frac{dq}{dt} = k_i (q_e - q_t)$$

A graph of ln(q_e - q_t) vs time was plotted as shown in (figure 10)

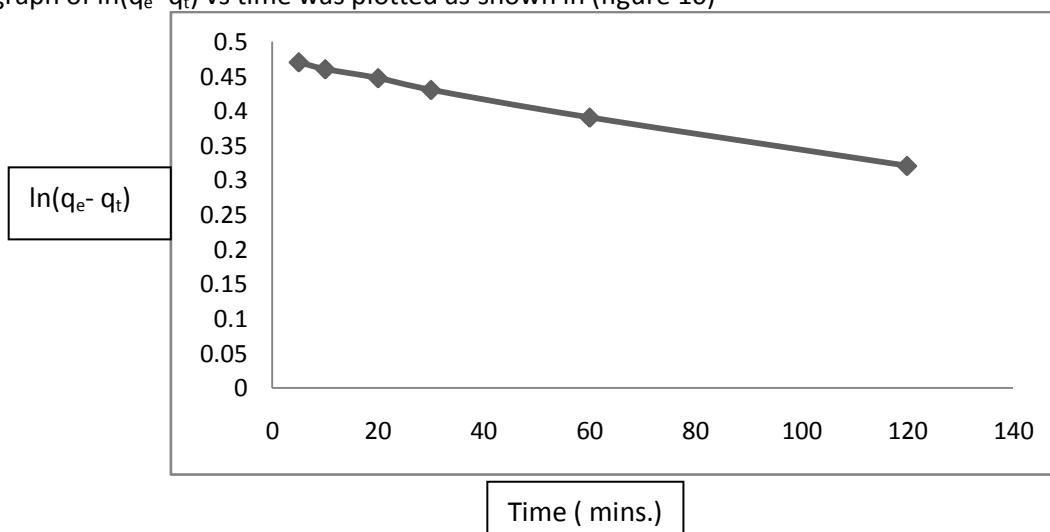


Figure 10 Plot of pseudo 1st order for adsorption of Green – B dye on saw dust.

Table no.1

Slope (K _i) (correlation coefficient)	Intercept (q _e) (Max. adsorption capacity)	Correlation Factor
-0.00120	0.40	-0.88

Pseudo 2nd order kinetics:

The pseudo 2nd order kinetic model was studied using equation

$$\frac{t}{q_e} = \frac{q_e^2}{k_2} + \frac{t}{q_e}$$

Where q_e = dye adsorbed at equilibrium.

q_t = dye adsorbed at time t

A graph t/q_t of against time was plotted as shown in (figure 11)

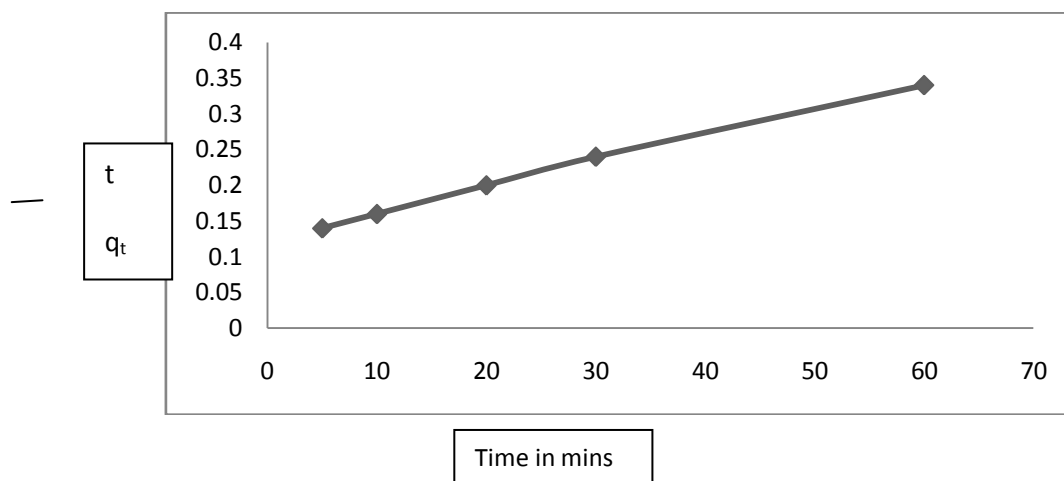


Figure 11 Plot of pseudo 2nd order of Green – B dye on fly ash

Slope (K ₂)	Intercept (q _e)	Correlation factor
0.00353	0.127	0.99

Table no 2

In case of pseudo 1st order kinetic model,(Table no.1) the value of slope and correlation factor are negative. While in case of pseudo 2nd order kinetic model,(Table no 2)the value of slope and correlation factors are positive. Which implies that, the system is more favourable for pseudo 2nd order kinetics.

CONCLUSION:

Saw dust acts as a best effective low cost adsorbent for the removal of Basic Green – B dye .Batch adsorption was shown that yield of adsorption increases by increasing adsorbent dose, contact time,p^H,and

temperature. The fitness of Langmuir model shows that there is a formation of monolayer on the adsorbent surfaces. Similarly Freundlich isotherm also developed appropriately.

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