



PROPERTIES AND GROWTH OF PULSED LASER DEPOSITED AL-DOPED ZNO THIN FILMS

Prof. Ambikadevi V. Kotmir
 Assistant Professor of Physics Government
 First Grade College Bidar, Karnataka.

Abstract :

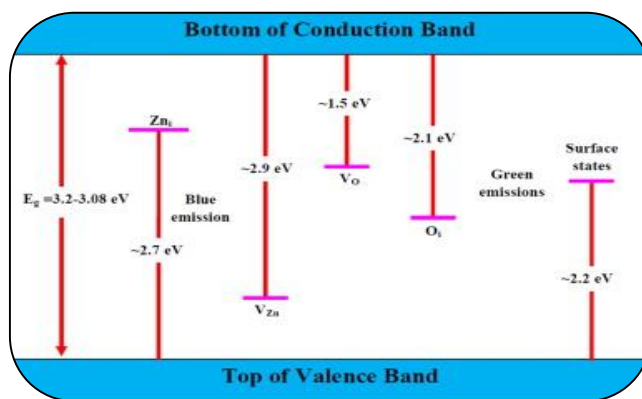
Al-doping of 1.5% by weight, thin film in ZNO (Al:ZnO) is deposited on glass layers at a temperature of 350°C and in oxygen gas pressure (PO₂) from 1.36 pa to 5.39 pa by pulsed laser accumulation (PLD). The single crystalline form of the technique thin film is confirmed from the X-ray diffraction (XRD) sample. The evaluated crystallite size was found to be <25 nm. Studies of Atomic Force Microscopy (AFM) have shown that a thin film has a low surface depression to form grains in the column. The surface morphology of mature thin films has a significant effect on PO₂. Optical measurements show that thin films are highly transparent in the visible region with up to 85% communication. The optical band gap measured from Talk's storyline revealed that al-doping caused band-edge bending in

Al-ZnO thin film, electrons contributing from oxygen ions showed an increase in PO₂. The photoluminescence (PL) spectra of the films show the emission peaks visible from the faulty state. The optical properties of thin films confirm their applicability to optoelectronic devices. Room temperature, current-voltage (I-V) plot shows low resistivity in thin films ~ 10-2 (Ω-cm).

KEY WORDS: electrons contributing , optoelectronic devices.

INTRODUCTION

Nanostructured thin films have emerged as the most promising source for making various devices with significantly enhanced performance features. The quantum phenomena occurring in these materials cause a ballistic leap in their efficiency and as a result the device finds industrial applications. Transparent conductive oxides (TCOs) are widely used in optoelectronic devices, thin film solar cells and transparent electrodes in exposure. ZNO is an N-type semiconductor with a direct band distance of 3.37 eV and a high exciton binding energy of exc 60 mV. The large band space energy of ZNO material will allow stable high-output excitonic luminescence even at room temperature. ZNO is considered the most promising material because it is thermally and chemically stable, non-toxic and has a low cost. To improve the electrical conductivity and transparency of ZNO, it is doped with cables of trivial metals like Al, In, Ga. Al is considered to be an efficient N-type dopant for realizing high quality samples with enhanced band spacing in different dopants, Conductivity, ultraviolet / blue light emission



and good optical transmittance, extreme factors such as electronic composition dopant concentration, dopant energy-level and de-electronic configuration of ions that can affect the properties of the resulting compound. The Al-Doped Xenon shows good optical electronic properties and finds applications in devices such as solar cells and organic light emitting diodes. Al: ZNO is also an attractive candidate for ultraviolet (UV) photoconduction sensor applications.

The optical properties of ripe films are like their crystals. To use Al: ZNO thin film for optoelectronic for flexion’s with good performance, we have to combine thin film with good crystalline nature. The crystallinity of thin films depends on optimized deposit parameters such as temperature and pressure and the technique employed. There are various chemical and physical retention techniques to enhance the oxide thin film; preserving the stoichiometric nature of the multi-component system stands out from the pulsed laser deposition (PLD).

EXPERIMENT:

Al: Zedno Kalkal Experience Oxygen gas office soda spit on substrates, Spinit Laser Deposit Technolive (Excel Instruments). Stainless Steel Vacuum Dabur First Rotary Vacuum Pump Back Up Using Turbo Renu Pump Location Below Base Pressure 10-5 Pa. We have chosen 1.5% value allowing in ZnO. Al's goal is to create solid state feedback, collect stoichiometric life Al 2 O3 (99.998%, Sigma LD Lardic) and Zedno (99.98%, Sigma LD Lardic) powders. For hydraulic press 20 ton force we apply asand powder 20 mm. Make a fuse of diameter and thickness of 5 minutes. Send this palette Al: ZnO PLD target to the furnace for 2 hours at 1200°C portal. Chemical reactions of Al₂O₃ and ZnO Spinal phase ZnAl₂O₄ (Al: ZnO) is formed below. The laser's third harmonic, wavelength 367 nm down sends the target termination using the ND-YG laser. The glass substrates were ultrasonically cleaned by Tuston and then the Heating Stagesots continued to hold the substrate. The use of ultraviolet energy field operators created plasma-plum planning time for the destruction of the target arsenic and the displacement of very exciting and recreational project locations. The plasma-plum target extends away from the target surface and interacts with the chubby ayurveda and suggests a patient thrill control film.

The most advantageous feature of thin film accumulation by PLD is that the laser is used as an external energy source in which both heavy and reactive background gases can be found. The deposit rate and the thickness of the deposit thin film are controlled by the laser repetition frequency and deposit time. We have collected four thin film samples of thickness 300 nm and changed the oxygen gas pressure (PO2) from 1.41 to 5.43 p by keeping the layer temperature at 415°C. Thin films are listed in following table. To improve the crystallization of thin films, we did post-post-neeling for 20 minutes in a vacuum.

Table 1.0 Optimal Parameter growth for Al-ZnO Film

Sr. No	Uses	Particular
1.	Laser Used	Nd-YAG Laser
2.	Wavelength	367
3.	Energy	15Hz
4.	Laser Shots No	6500
5.	Target	Al-ZnO
6.	Gas	Oxygen
7.	Subtract	Glass
8.	Temprature	415°C
9.	Distance	40 mm

The crystal structural characteristics of the deposited thin films are examined by X-ray diffractometer model Bruker AXS D8 Advanced D Advance in θ - 2θ mode with CuK radiation. The surface morphology and the hardness of the deposited thin films are checked by nuclear force microscopy (NFM-MDT: model NTEGRA), in semi-contact mode, silicon nitride tip 10 nm is provided. The optical characteristics of these thin films are made by the Jasco Model V-650 spectrophotometer. The band gap of thin films is calculated from the plot of the $\ln(I_0/I)$. The photoluminescence (PL) spectrofluorimeter model of thin films is observed by Shimadzu-RF-5301 PC. Keithley 2636A Dual Channel Source Measure Unit Sealed and properly arranged in a black box, current-voltage (I-V) from 0 to V is observed at room temperature.

RESULT AND DISCUSSION:

JCPDS card file no has been indexed as XRD peak (002) by comparing data with 77-0191. The XRD pattern represents a single peak of high intensity for all thin films showing the highly oriented and single crystals of thin films. Thin films with hexagonal wurtzite crystal structure and space group $Fm\bar{3}m$ are taken on the C-axis. The intensity of XRD peak describes the crystalline quality of thin films, like crystals for a more intense peak. Interplanar distance, d is calculated by Bragg's law equation: $2d \sin(\theta) = n\lambda$. Following mathematical equation has given for hexagonal system.

$$\frac{1}{d^2} = \frac{4}{3} \left(\frac{h^2 + hk + k^2}{a^2} \right) + \frac{l^2}{c^2}$$

Where, h, k and l are the Miller indices of the plane. Lattice constant, C is calculated using the values of d in above equation 1. The crystallite size (L) of the enlarged films is approximated using the Debye-Scherrer formula relation.

$$L = \left(\frac{0.9\lambda}{\beta \cos\theta} \right)$$

Where λ X-ray applied is = 0.554 nm wavelength, θ Bragg is the angle of diffraction and R is half the maxima width of the XRD peak (002). Crystallite size is the dimension of a consistently differentiating domain. Calculated values of interplanar distance (d), mesh constant.

CONCLUSION:

Al: ZnO thin films are successfully deposited on glass layers using PLD. XRD analysis confirms that the hexagonal wurtzite structure is rendering films with a plane with a crystal structure. The AFM result shows a homogeneous grain growth along the C-axis parallel to the layer. The observed crystallographic properties and surface morphology of the deposited Al:ZnO thin films have been found to be greatly affected by PO_2 . Al: The surface morphology and crystallinity of ZnO thin films are very important for their optical applications.

REFERENCES:

1. Sivalingam, K.; Shankar, P; Mani, G.K.; John Bosco Balaguru Rayappan, J.B.R; Mater Lett (2014), 'Solvent volume driven ZnO nanopetals thin films: Spray pyrolysis. Mater. Lett., 134: 47-50.'134, 47.
2. Thangavel, A., S. Alagesan, N. Nesakumar, B.L. Ramachandra and M.B. Gumpu et al., (2015), 'Optimization of electrochemical parameters for specific blood methylglyoxal determination using ZnO sepals based glyoxalase 1 biosensor', Sen. Lett., 13: 328-337.

3. Ezhilan, M., S. Alagesan, B.L. Ramachandra, M.B. Gumpu and N. Nesakumar et al., (2015), 'Chemometric analysis for the determination of methylglyoxal in grilled chicken using ZnO flakes based glyoxalase 1 biosensor', *Sen. Lett.*, 13: 245-253.
4. Kaur G., Mitra A. and Yadav K.L. (2015), 'Growth and Properties of Pulsed Laser Deposited Al-Doped ZnO thin Film', *Advance Materials Letters*, Vol-6, Issue-1, pp. 73-79.
5. Basavraj A., Park H.C. Choi J.W. and Choi W.K. (2007), 'Oxygen plasma treated epitaxial ZnO thin films for Schottky ultraviolet detection', *Journal of Physics D: Applied Physics* Vol-40, Issue-5, pp. 270-278